



Technical data sheet

ISOFORM 410_25

Key benefits

Elastomer modified
Excellent thermoformability
Good low temperature impact strength

General application

Thermoforming
Bumper protection
Automotive industry

	Test method	Unit	Value
General properties			
Density	DIN 53479	g/cm ³	0,92
Filler content		%	
Mechanical Properties			
Tensile modulus	ISO 527	MPa	550
Tensile strength	ISO 527	MPa	13
Elongation at break	ISO 527	%	>200
Flexural modulus	ISO 178	MPa	400
Charpy notched impact strength at 23°C	ISO 179	kJ/m ²	nb
Charpy unnotched impact strength at 23°C	ISO 179	kJ/m ²	nb
Hardness	ISO 868	Shore D	54
Thermal properties			
Melting temperature	ISO 3146	°C	165/133
Vicat softening temperature - A120	ISO 306/A120	°C	122
Vicat softening temperature - B50	ISO 306/B50	°C	
Heat deflection temperature B (0.45 MPa)	ISO 75B	°C	
Heat deflection temperature A (1.80 MPa)	ISO 75A	°C	
Service temperature (intermittent)		°C	90
Service temperature (long term)		°C	- 40 ... 80
Other properties			
Surface resistivity	LabeOHM	Ω	>10 ¹⁴
Water absorption	24h/RT	%	<0,1
Flammability (thickness 3 mm)	UL94		HB
Mould shrinkage	Compared to a reference form	%	Longitudinal: 1,4±0,3 Transverse: 1,4±0,3

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