



## Technical data sheet

### ISOFORM 456 PPC KS200

#### Key benefits

Laminated with soft durable foam  
Thermoformable  
Tough

#### General application

Thermoforming  
Industrial protection packaging  
Car body protection panel

	Test method	Unit	Value
<b>General properties</b>			
Density	DIN 53479	g/cm <sup>3</sup>	0,92
Filler content		%	
<b>Mechanical Properties</b>			
Tensile modulus	ISO 527	MPa	1100
Tensile strength	ISO 527	MPa	24
Elongation at break	ISO 527	%	>250
Flexural modulus	ISO 178	MPa	
Charpy notched impact strength at 23°C	ISO 179	kJ/m <sup>2</sup>	
Charpy unnotched impact strength at 23°C	ISO 179	kJ/m <sup>2</sup>	nb
Hardness	ISO 868	Shore D	65
<b>Thermal properties</b>			
Melting temperature	ISO 3146	°C	165/133
Vicat softening temperature - A50	ISO 306/A50	°C	
Vicat softening temperature - B50	ISO 306/B50	°C	
Heat deflection temperature B (0.45 MPa)	ISO 75B	°C	
Heat deflection temperature A (1.80 MPa)	ISO 75A	°C	
Service temperature (intermittent)		°C	90
Service temperature (long term)		°C	- 40 ... 80
<b>Other properties</b>			
Surface resistivity	LabeOHM	Ω	>10 <sup>14</sup>
Water absorption	24h/RT	%	<0,01
Flammability (thickness 3 mm)	UL94		HB
Mould shrinkage	Compared to a reference form	%	Longitudinal: 1,7±0,3 Transverse: 1,7±0,3

The information data contained herein is believed to be reliable to the best of our knowledge but no representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or the results to be obtained therefrom, and it is the end user responsibility to make its own determination of the product suitability for the intended applications.