

LINING SYSTEM

Problem

- When using dyke materials in silos and bunkers there are often delays at work due to adhesion and sticking.
- This is the consequence of the fact that there is an inappropriate friction ratio between the wall and banked material, which hinders proportionate pouring out of banked material.
- This causes blockage and congestion.

Solution

- In most cases a proper solution is the use of lining made from thermoplastic materials.
- A low friction coefficient and excellent wear resistance of linings prevents sticking and they essentially influence flow characteristics of dyke materials.

Scope of use and examples

Mining

- Off Road Truck Beds
- Chutes
- Hoppers
- Scrapers
- Shovel liners
- Stacker/Reclaimer Bucket Liners
- Dragline Bucket Liners
- Front-End Loader Buckets

Transportation

- On-Road Truck Beds
- Railcars/Wagons
- Ship Holds

Bulk materials handled

- | | |
|----------------------|--------------------|
| • Coal | • Silica sand |
| • Iron ore | • Wood chips |
| • Clay | • Soap detergent |
| • Copper concentrate | • Potash |
| • Limestone | • Zink concentrate |
| • Soda ash | • Phosphate |
| • Chemical powders | • Salt |
| • Nickel ore | • Dust |
| • Peat | • Talcum |
| • Synthetic gypsum | • Bauxite |
| • Kaolin clay | • Asphalt |

Storage and Handling

- Silos, Bins, Bunkers
- Reclaim Hoppers
- Truck Dump Hoppers
- Rail Dump Hoppers
- Receiving Hoppers
- Dozer Blade Liners
- Slider Beds
- Skirting
- Belt Scrapers

Processing

- Day Bins
- Surge Bins
- Batch Hoppers
- Storage Silos and Bins
- Hoppers
- Chutes
- Feeders
- Screw Conveyors



BASIC CHARACTERISTICS OF KOTERM PE-UHMW MATERIALS FOR LINING APPLICATIONS

KOTERM HX-SLIDE (blue)

- PE-UHMW with excellent wear and abrasion resistance compared to KOTERM 1000
- Improved sliding properties
- Withstands loads as hot as 180 °C (including hot asphalt)



KOTERM 1000 (natural, green, black)

- PE-UHMW with balanced properties
- Very good wear and abrasion resistance
- Good sliding properties
- Excellent impact properties
- FDA approved



KOTERM X-SLIDE (black)

- PE-UHMW with balanced properties
- Very good wear and abrasion resistance
- Excellent sliding properties



KOTERM 1000 FR (black, silver)

- PE-UHMW with balanced properties
- Very good wear and abrasion resistance
- PE-UHMW with self-extinguishable properties
- Meets requirements of UL 94 class V0



KOTERM 1000 FREX (black)

- PE-UHMW with balanced properties
- Very good wear and abrasion resistance
- PE-UHMW with self-extinguishable properties (UL 94 class V0)
- Antistatic



KOTERM 1000 AST (black)

- PE-UHMW with balanced properties
- Very good wear and abrasion resistance
- PE-UHMW with lower surface resistivity



KOTERM 1000 R (black –reprocessed)

- Overall lower properties and lower cost compared to the virgin KOTERM 1000
- A favorable price-performance ration for less demanding applications



KOTERM 500 (natural, green, black)

- For less demanding applications with respect to wear and impact resistance
- KOTERM 500 may present an economical alternative to KOTERM 1000



| | KOTERM HX-SLIDE | KOTERM 1000 | KOTERM X-SLIDE | KOTERM 1000 FR | KOTERM 1000 FREX | KOTERM 1000 AST | KOTERM 1000 R | KOTERM 500 |
|----------------------------|-----------------|-------------|----------------|----------------|------------------|-----------------|---------------|------------|
| Wear resistance | +++ | ++ | ++ | ++ | ++ | ++ | + | + |
| Sliding properties | +++ | ++ | +++ | ++ | ++ | ++ | + | + |
| Flammability | - | - | - | +++ | +++ | - | - | - |
| UV resistance | +++ | optional | ++ | optional | optional | ++ | optional | optional |
| Service temp. °C continous | -250..110 | -250..80 | -250..80 | -250..80 | -250..80 | -250..80 | -250..80 | -250..80 |
| Service temp. °C shortly | -250..180 | -250..130 | -250..130 | -250..130 | -250..130 | -250..130 | -250..130 | -250..130 |

+++ Very good
++ Good

