



Technical data sheet

ISOFORM 456T20 PPC

Key benefits

Excellent thermoformability
Rigid and tough
Talcum filled

General application

Thermoforming
Diverse packaging
Food industry

	Test method	Unit	Value
General properties			
Density	DIN 53479	g/cm ³	1,06
Filler content		%	20
Mechanical Properties			
Tensile modulus	ISO 527	MPa	1650
Tensile strength	ISO 527	MPa	22
Elongation at break	ISO 527	%	>20
Flexural modulus	ISO 178	MPa	
Charpy notched impact strength at 23°C	ISO 179	kJ/m ²	
Charpy unnotched impact strength at 23°C	ISO 179	kJ/m ²	nb
Hardness	ISO 868	Shore D	67
Thermal properties			
Melting temperature	ISO 3146	°C	165/133
Vicat softening temperature - A50	ISO 306/A50	°C	130
Vicat softening temperature - B50	ISO 306/B50	°C	77
Heat deflection temperature B (0.45 MPa)	ISO 75B	°C	117
Heat deflection temperature A (1.80 MPa)	ISO 75A	°C	
Service temperature (intermittent)		°C	90
Service temperature (long term)		°C	- 40 ... 80
Other properties			
Surface resistivity	LabeOHM	Ω	>10 ¹⁴
Water absorption	24h/RT	%	<0,1
Flammability (thickness 3 mm)	UL94		HB
Mould shrinkage	Compared to a reference form	%	Longitudinal: 1,5±0,3 Transverse: 1,5±0,3

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